



A DIVISION OF CLAPKE-GRAVELY CORPORATION

To continue its program of quality and design improvement, the manufacturer reserves the right to change specifications, design or prices without notice and without incurring obligation.

# Technical Information

## TECHNICAL SERVICE BULLETIN "E" - 78 - 1532

Date: June 16, 1978

To: All Gravelly Dealers, Branches and Distributors

Subject: G.M.T. Allen Set Screws in Timing Chain Box

It has been noted that the two Allen set screws in the G.M.T. timing chain box can move in or out of their normal position during the operation of the equipment.

To correct this condition, the Allen set screws should be secured with Loctite No. 262.

Attached is the procedure for securing the two Allen set screws. Securing of the set screws will be covered by the warranty program. Allowed warranty time is one hour and 15 minutes.

The above change was implemented on all tractors with serial number 00337392 and above. Tractors with serial numbers 00317372, 317393, 317394, 317396, 317397, 317399, 317400, 337397, 337399 and 337400 have been corrected at the factory.

A handwritten signature in black ink that reads "M. H. Lance".

M. H. Lance, CSE  
Manager, Customer Service

PROCEDURE FOR SECURING ALLEN SET SCREWS  
IN TIMING CHAIN BOX ON G.M.T. ENGINES

1. If 72" mower is attached, it must be removed.
2. Loosen battery clamp on right side (do not remove).
3. Remove the battery clamp on left side.
4. Pull battery to the left side to obtain necessary clearance for wrench to fit into set screw.
5. Back out set screws approximately 1/4".
6. Clean with Loctite Primer Grade T.
7. Apply a drop of Loctite No. 262 to threads.
8. Screw back set screws until head is flush with the timing chain cover.
9. Reposition battery.
10. Tighten down battery clamps.